



# FUSOBRO DE VENEZUELA, C.A.

FFD-001 REGISTRO PRODUCTIVO --- AÑO 2015 ---

Colada	Zn	Pb	Sn	CAP. KG CRISOL	CARGA KG	HORNO	CRISOL	HORNO	CRISOL	PROCESO	PARAMT	HORA ENC	HORA ARR	HORA FIN	FECHA	ALEACION	TIPO	Ø EXTERNO (PULG)	Ø INTERNO (PULG)	LARGO (PULG)	Kg/ PIEZA	CANT. PIEZAS CONFORMES	KG CONFORMES	PIEZAS MALAS	KG. MALOS	TOTAL PIEZAS	KG. NO TRANSF	KG. TOTAL	
1	2015-01	9.55%	7.70%	3.70%	1800.00	1905.8	H2	1	CCG	1	B505	3-3-2	06:40:00	01:35:00	06:40:00	27/03/2015	C844+	ASTM	2 1/2		120	83.0	16	1,328.00	1	83.00	17	235.0	1,563.0
2	2015-02	9.65%	7.80%	3.80%	1800.00	1903.4	H2	2	CCP	1	B505	3-3-2	06:52:00	01:45:00	06:52:00	26/04/2015	C844+	ASTM	4		120	212.0	7	1,484.00	2	424.00	9	238.3	1,722.3
3	2015-03	9.75%	7.90%	3.90%	1800.00	1837.1	H2	3	CCG	2	B505	3-3-2	06:41:00	02:03:00	06:41:00	11/05/2015	C844+	ASTM	3		120	119.0	11	1,309.00	1	119.00	12	239.1	1,548.1
4	2015-04	9.25%	7.40%	3.40%	1800.00	1812.2	H2	4	CCG	3	B505	3-3-2	06:49:00	01:50:00	06:49:00	26/05/2015	C844+	ASTM	2		120	54.0	23	1,242.00	2	108.00	25	243.0	1,485.0
5	2015-05	9.45%	7.60%	3.60%	1800.00	1797.7	H2	5	CCP	2	B505	3-3-2	06:51:00	01:58:00	06:51:00	10/06/2015	C844+	ASTM	2 1/2		120	83.0	15	1,245.00	1	83.00	16	236.2	1,481.2
6	2015-06	9.75%	7.90%	3.90%	1800.00	1879.9	H2	6	CCG	1	B505	3-3-2	07:00:00	02:00:00	07:00:00	25/06/2015	C844+	ASTM	1 1/4		120	21.0	62	1,302.00	3	63.00	65	237.6	1,539.6
7	2015-07	9.05%	7.20%	3.20%	1800.00	1819.8	H2	1	CCP	3	B505	3-3-2	07:02:00	02:15:00	07:02:00	10/07/2015	C844+	ASTM	1 1/2		120	30.0	41	1,230.00	1	30.00	42	242.1	1,472.1
8	2015-08	9.75%	7.90%	3.90%	1800.00	1875.9	H2	2	CCP	4	B505	3-3-2	06:45:00	02:05:00	06:45:00	25/07/2015	C844+	ASTM	2		120	54.0	23	1,242.00	0	0.00	23	245.0	1,487.0
9	2015-09	9.55%	7.70%	3.70%	1800.00	1800.0	H2	3	CCG	2	B505	3-3-2	06:48:00	01:45:00	06:48:00	09/08/2015	C844+	ASTM	4		120	212.0	6	1,272.00	1/2	106.00	6 1/2	237.8	1,509.8
10	2015-10	9.55%	7.70%	3.70%	1800.00	1807.2	H2	4	CCG	1	B505	3-3-2	06:32:00	01:57:00	06:32:00	24/08/2015	C844+	ASTM	3		120	119.0	11	1,309.00	1/2	59.50	11 1/2	241.8	1,550.8
11	2015-11	9.35%	7.50%	3.50%	1800.00	1845.0	H2	5	CCP	1	B505	3-3-2	06:55:00	01:34:00	06:55:00	08/09/2015	C844+	ASTM	2 1/2	1 1/2	120	83.0	15	1,245.00	1	83.00	16	238.3	1,483.3
12	2015-12	9.65%	7.80%	3.80%	1800.00	1860.2	H2	1	CCG	2	B505	3-3-2	06:48:00	01:48:00	06:48:00	23/09/2015	C844+	ASTM	2		120	54.0	23	1,242.00	2	108.00	25	237.6	1,479.6
13	2015-13	9.75%	7.90%	3.90%	1800.00	1860.4	H2	2	CCP	2	B505	3-3-2	06:47:00	01:52:00	06:47:00	08/10/2015	C844+	ASTM	1		120	14.0	95	1,330.00	5	70.00	100	238.9	1,568.9
14	2015-14	9.75%	7.90%	3.90%	1800.00	1688.0	H2	3	CCG	3	B505	3-3-2	06:51:00	02:01:00	06:51:00	23/10/2015	C844+	ASTM	2 1/4	1	120	58.0	19	1,102.00	1	58.00	20	238.6	1,340.6
15	2015-15	9.15%	7.30%	3.30%	1800.00	1415.7	H2	4	CCP	3	B505	3-3-2	06:59:00	02:06:00	06:59:00	07/11/2015	C844+	ASTM	2 1/2	1 1/2	120	72.4	4	289.60	2	144.80	6	0.0	289.6
17	2015-16	9.55%	7.70%	3.70%	1800.00	1633.5	H2	1	CCG	1	B505	3-3-2	07:00:00	01:49:00	07:00:00	16/11/2015	C844+	ASTM	2 1/2		120	72.4	14 1/2	1,049.80	1	72.40	15 1/2	303.0	1,352.8
18	2015-17	9.15%	7.30%	3.30%	1800.00	1317.7	H2	2	CCP	4	B505	3-3-2	07:12:00	01:55:00	07:12:00	03/12/2015	C844+	ASTM	2		120	54.0	22	1,188.00	2	108.00	24	306.0	1,494.0
19	2015-18	9.55%	7.70%	3.70%	1800.00	1252.4	H2	3	CCP	1	B505	3-3-2	06:50:00	02:00:00	06:50:00	09/12/2015	C844+	ASTM	1		120	14.0	88	1,232.00	4	56.00	92	308.0	1,540.0
20	2015-19	9.25%	7.40%	3.40%	1800.00	1274.1	H2	4	CCP	2	B505	3-3-2	06:43:00	01:53:00	06:43:00	28/12/2015	C844+	ASTM	1 1/2		120	30.0	39	1,170.00	2	60.00	41	304.0	1,474.0

36,000.00 32,585.91

TOTALES

534.50 22,811.40 32.00 1,835.70 566.50 4,570.24 27,381.64

INDICADORES GENERALES

	KG	KG	%	KG MEDIA
INVENTARIO DE MATERIA PRIMA (COMPRADO)				
CAPACIDAD DEL EQUIPO VS. CARGA EFECTUADA	36,000.00	32,585.91	91%	3259
CARGA EFECTUADA VS. PRODUCCION OBTENIDA CONFORME	32,585.91	22,811.40	70%	2281.14
CARGA EFECTUADA VS. PRODUCCION OBTENIDA NO CONFORME	32,585.91	1,835.70	6%	
CARGA EFECTUADA VS. PRODUCCION NO TRANSFORMADA BAJO PROCESO	32,585.91	4,570.24	14%	457
CARGA EFECTUADA VS. TOTAL DE PRODUCCION OBTENIDA	32,585.91	27,381.64	84%	EFICIENCIA DE LA MATERIA PRIMA